

Work Order ID 56229

February 17, 2010 6:27:37 AM

ASAP



Item ID: D2258-200

Accept



Setup Start



Revision ID:

Stop



Item Name: Placard 200lb

Start Date: 2/17/10 Start Qty: 20.00



Cust Item ID:

Required Date: 2/19/10 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2258

Rev *16*

100

0.00



Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: *11367*

Make D2258-200 read 200lb / 91kg as per Dwg D2258

Material: Red letters (1.00" min height) with adhesive back Manufacture from
3M 7mil masking film #8522CP or Avery IPM #2031

Material release note is required

6 60.02.17

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure material release note is attached

Rec'd 2/18 *(20)*

Work Order ID 56229

February 17, 2010 6:27:37 AM



Page 2

Item ID: D2258-200

Accept



Setup Start



Revision ID:

Stop



Item Name: Placard 200lb

Start Date: 2/17/10 Start Qty: 20.00



Cust Item ID:

Required Date: 2/19/10 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

8/10/02/18

counted
121



QC

Memo

Quality Control

130

Identify as per dwg & Stock Location: 365

0.00



Packaging

Memo

0.00

Packaging

10-2-18 sl 210

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/2/18 MF
10-2-18

Picklist Print

February 17, 2010 6:27:36 AM

Page 1

Work Order ID: 56229



Parent Item: D2258-200



Parent Item Name: Placard 200lb

Start Date: 2/17/10

Required Date: 2/19/10

Comments: IPP: B 04.04.15 Reformat; Clarify Step 2 KJ/RF

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2258-200P		Purchased	No				Each	0.0000	20.0000			

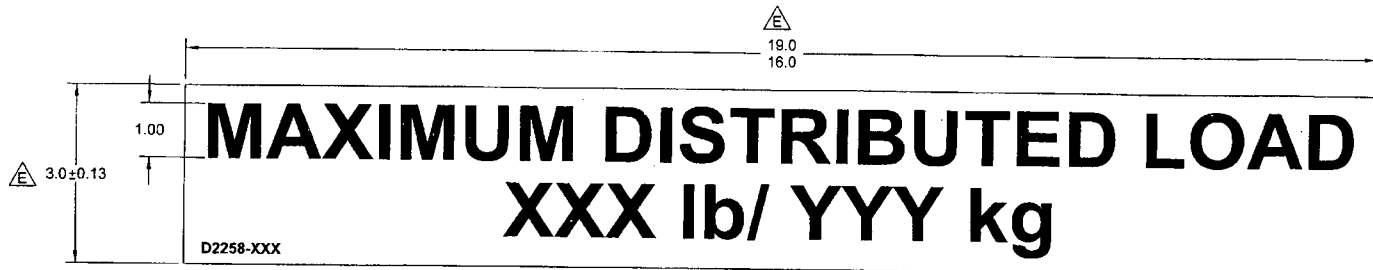


Weight Placard 200lb



Pick 2/18 (20)

8 7 6 5 4 3 2 1



W/O
56229

D2258-XXX PLACARD
(XXX = ALLOWABLE WEIGHT IN POUNDS)

PART NUMBER	LOAD
D2258-132	132 lb/ 60 kg
D2258-146	146 lb/ 66 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-176	176 lb/ 80 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

RELEASED
2010-01-25
W/P

NOTES:
 1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK
 MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR
 AVERY IPM #2031
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: N/A
 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
 EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

REV.	DESCRIPTION	BY	DATE
E	ADD P/N D2258-146 (ZN B5-1) UPDATE TOLERANCE AS PURCHASED (ZN D4-1, D8-1)	CP	10.01.15
D	ADD P/N D2258-176	AJS	09.06.03
C	REDRAWN. SEE PAR 08-026	AJS	08.10.29
B	ADDED NOTE	BW	05.11.29
A	NEW ISSUE	BW	04.02.28
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2258 TITLE UTILITY BASKET PLACARD SCALE NTS	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>	DATE 10.01.15	

8 7 6 5 4 3 2 1

Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order Date 2/17/10
PO Print Date 2/17/10

Page Number 1 of 1

VC-STU001

Order From :

STUDIO DE LETTRAGE 2001
210 MAIN WEST
HAWKESBURY, ON K6A 2H6
CA

Contact Name
Vendor Phone 613 632 5449
Vendor Fax 613 632 9491
Vendor Account Nbr

Buyer Linda Lacelle
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2258-200P	Weight Placard 200lb	2/18/10 Yes	20.00 Each	Yours ppd	\$5.0000	\$100.00

Special Inst:

PER DRWG D2258 REV.E
200LB/91KG
RED LETTERS (1.00" MIN. HEIGHT)
WITH ADHESIVE BACK.
MANUFACTURE FROM 3M. 7MIL.
MASKING FILM #8522CP OR AVERY
IPM #2031

2/14/17

PO Total:

\$100.0

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 2/17/10



210 MAIN W.,
HAWKESBURY, ONT. K6A 2H6

Tel.: 613 632-2001
Fax: 613 632-9491
www.studiolettrage.com

INVOICE / FACTURE

VENDU À:
SOLD TO:

LIVRÉ À:
SHIPPED TO:

No.: 13413
DATE: 02/17/2010
PAGE

1 of 1

Re: Quote No. 8321

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Dart Aerospace Ltd
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYE	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMT MON
	20		D2258-200P G - GST @ 5%, PST @ 8% GST PST Exempt: #6122-5207 <i>2/14/17</i>	G		5.00	100. 5.
Studio de Lettrage GST #869034678RP001						TOTAL	105.1
Po 11367 Sold By:							

Merci! Thank You!



PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

Avery Graphics™ A5 Opaque
5-year **INTERMEDIATE** calendered vinyl film
Dated: 10/3/02

Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)**
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.

- Typical Adhesion Values: **180° Peels**

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTM D 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss*: 70 at 60°

Avery Graphics™ A5 Opaque page 1 of 2
AnswerLine: 800-443-9380
Signage.averygraphics.com